

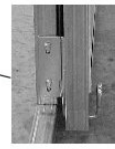
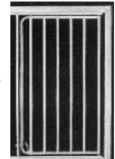
12' WOOD CUT LENGTHS	
FRONT FRAME VERTICAL	40 3/4"
FRONT DOOR VERTICAL	39 3/4"
GRILLED SIDE VERTICAL	40 3/4"
SOLID SIDE BOTTOM VERTICAL	40 3/4"
SOLID SIDE TOP VERTICAL	42 3/4"
FRONT FRAME HORIZONTAL	
DOOR FRAME HORIZONTAL	93 3/4"
GRILLED SIDE HORIZONTAL	43 3/4"
SOLID SIDE BOTTOM HORIZONTAL	139 3/4"
SOLID SIDE TOP HORIZONTAL	139 3/4"
10' WOOD CUT LENGTHS	
FRONT FRAME VERTICAL	40 3/4"
FRONT DOOR VERTICAL	39 3/4"
GRILLED SIDE VERTICAL	40 3/4"
SOLID SIDE BOTTOM VERTICAL	40 3/4"
SOLID SIDE TOP VERTICAL	42 3/4"
FRONT FRAME HORIZONTAL	
DOOR FRAME HORIZONTAL	69 3/4"
GRILLED SIDE HORIZONTAL	43 3/4"
SOLID SIDE BOTTOM HORIZONTAL	115 3/4"
SOLID SIDE TOP HORIZONTAL	115 3/4"

Surface Area of 2x Material Needed:  
 10 ft. - 40 square ft. or 80 board ft.  
 12 ft. - 48 square ft. or 96 board ft.

10 ft. solid side wall - 70 square ft. or 140 board ft.  
 12 ft. solid side wall - 84 square ft. or 168 board ft.

**Front Only (Shown)**

1. Attach main frame to your posts or other building structure using lag bolts (not provided) at each corner, or starter brackets with one lag bolt and a 5/16" through bolt that are provided. Holes in vertical tubes are not predrilled. Drill as necessary.
2. Install swing out feed door (larger of the two supplied) by positioning the open top of 3/4" upwards onto the welded pin located within the frame and then lowering bottom of the open 3/4" tube over the bottom welded pin.
3. Install the bottom door stays onto the bottom inside of the vertical door opening portion of the frame using 4 each self drilling screws.
4. Install the two roller assemblies onto the 4' x 7 1/2" door. Slide a 3" poly disc, 2" roller, and another 3" poly disc onto the 5/8 axle pin. (you may need to add one washer depending on the door clearance you require.) Insert the 5/8" axle pin through the tube on the top of the door. Secure the axle pin by tapping a self-locking push-cap washer into place with a hammer and a block of wood supporting the back of the axle pin. Lift door into place with rollers resting on top of the frame. Install anti-lift off bracket with 2 ea. self drilling screws at a position approximately 1/4" below the door top cross member. This bracket can be installed on either side depending which way the door opens.
5. Install the door latch at a position which will allow the hook of the latch to freely enter the latch bracket on the stall front. Secure the latch bracket and the latch with two self drilling screws.
6. Install swing out gossip door into the sliding door frame using the same technique as step 2 above.
7. Cut and install boards either vertically or horizontally.
8. Install the corner closure brackets into both the main frame and door frame using five each wood screws.



**Side Panels**

1. Cut and install boards either vertically or horizontally.
2. Install the corner closure brackets into both the main frame and door frame using five each wood screws.

**Connecting Panels**

1. Lift one end of a panel and insert an all purpose corner bracket into the bottom of the open ended 2" square tube corner and then place the adjacent panel(s) onto the same bracket. While supporting the panels, insert another bracket into the top of the open ended 2" vertical tube.

**NOTE**

The all purpose corner brackets can be used as a 2-way, 3-way or 4-way connecting bracket. It is best to install the wood after all steel components are erected.

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