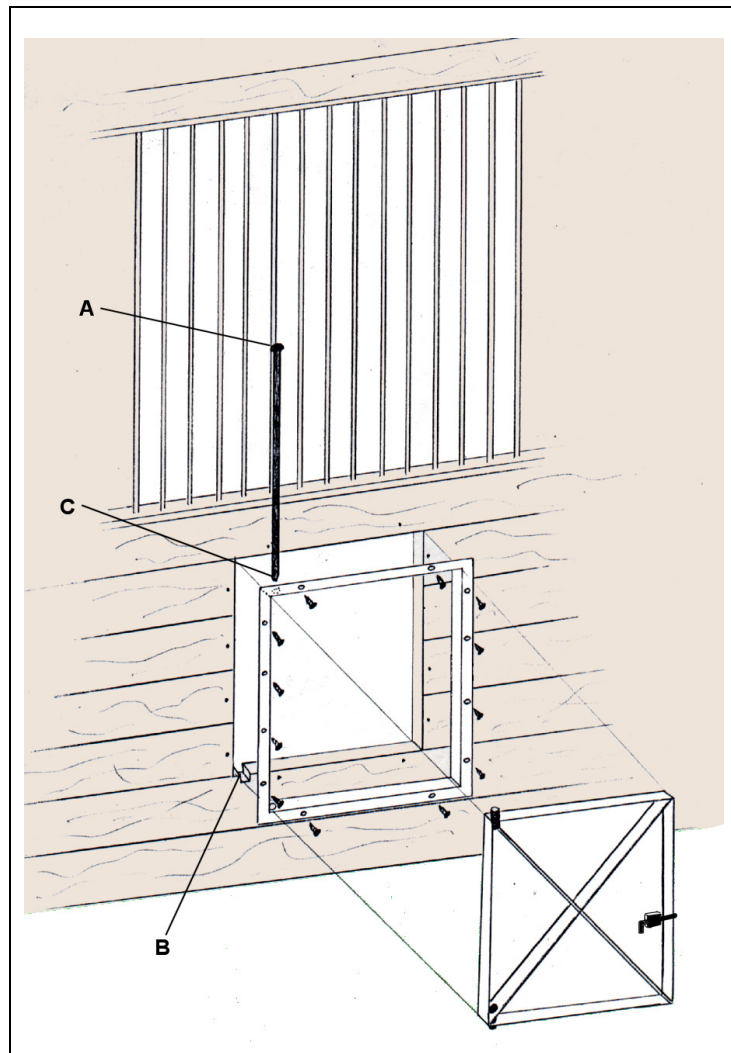


## SWING OUT UTILITY DOOR INSTALLATION INSTRUCTIONS



The Model CM122 Swing Out Utility Door is made so that it can swing out from either the right or left side. This is accomplished simply by inverting the unit.

1. Assemble unit as desired (left or right) before installing into front wall of stall. The only change that may be necessary is to make sure the pivot pinhead (A) is in the upward position.
2. Cut a hole in the front wall of the stall to measure 22" high by 19 3/4" wide. If the stall is equipped with a sliding door you may wish to put the unit where it will not interfere. Be sure to make a notch about 3/4" deep (B) for the bottom of the pivot pin (C). The frame should fit snugly into the hole.
3. 5/16" lag bolts are supplied to mount unit. It may be desired to use a wood screw with a smaller head if interference with a sliding door occurs. Pre drilling for the lag bolts may make them easier to insert.
4. When mounting a Model CM 912 Bucket Holder, Model TBI Thermo-Bucket, or any other type of bucket or feeder, make sure it is mounted to clear during opening and closing of the door. **NOTE:** Bucket holder mounting holes must be drilled as necessary.



**Country Manufacturing, Inc.**

P.O. Box 104

Fredericktown, OH 43019

PH: 740-694-9926

FAX: 740-694-5088