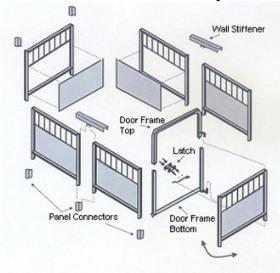
Miniature Horse Stall Assembly Instructions



Please read through the instructions completely before starting assembly!



Insert bottom panel connector in one leg of the modular panel frame as shown left.

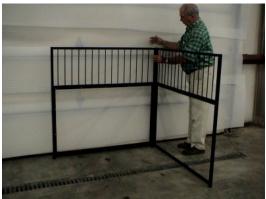


When seated correctly, the bottom panel connector will accept the bottom of the next modular panel.



Position the next modular panel in place over the bottom panel connector in the first panel. IMPORTANT: If using a panel as a back wall, the side walls must be installed to the OUTSIDES of the back panel.

NOTE: If connecting to an existing barn wall, wall connectors are supplied with your order to attach your panels. Position them a few inches from the top and bottom of the panel connecting to the barn wall for maximum stability.



Install a panel connect in the top of the two panels to secure them in position. Continue to install back and side panels in the same manner in the position required.



Insert a wall stiffener at the junction of the side panels. The wall stiffener replaces the need for a panel connector at the top of the side walls.



Insert the wall stiffener so each leg of the stiffener bracket slides into the modular panel frame.

NOTE: if the stalls are used as permanent stalls, we suggest to use two self-tapping screws through the top of the wall stiffener into the panel frame to lock the stiffener in place.



Install the back and side walls using the panel connectors and wall stiffeners as shown above before installing the bottom door frame. Insert the panel connectors on the bottom of the panel frames with the connector legs facing to the inside of the stall door frame.

IMPORTANT: The side walls MUST be installed to the outsides of the bottom door frame.



Make certain the bottom door frame is positioned with the hinge pin to the right of the stall and facing the outside of the stall.



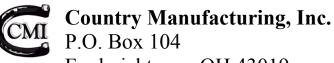
Position a modular panel on the bottom door frame hinge pin, then slowly lower the top door frame into position with the top door frame hinge sliding into the top of the modular panel frame. Make certain the top door frame side brackets slide into the top frames on the side panels.



Install the door latch as shown with the provided hardware.

Optional:

If supplying your own wood (up to 3/4" thick), cut your wood to fit into the panel receivers and secure using the supplied flat bars. We suggest to either use wood screws shorter than the thickness of the lumber or bolts and nuts which do not leave a sharp edge or exposed thread.



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