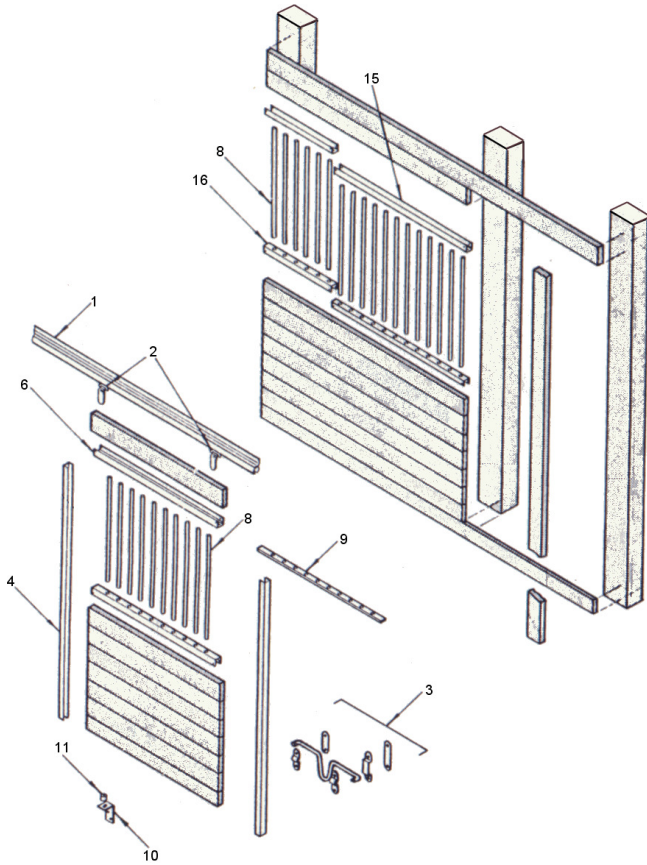


# GALVANIZED STALL ASSEMBLY INSTRUCTIONS



NOTE: Small bag of teks screws enclosed to secure boards to the front face of steel channels on each door side.

## INSTALLATION OF STALL DOOR

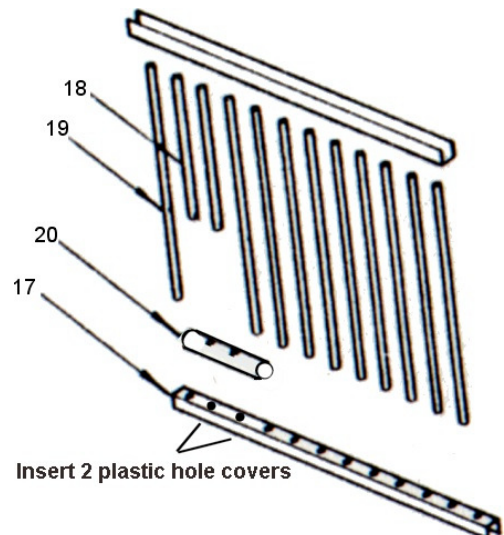
- a. Lay door side rails (Item 4) on flat surface.
- b. Cut ten 2 x 6 x 51" Long Boards
- c. Mount one 2 x 6 at top of door (hanger board) between side channels using teks screws.
- d. Install (Item 6) foam strip into (Item 6) grill channels. Align holes.
- e. Attach one grill channel to bottom edge of hanger board using teks screws.
- f. Insert twelve (Item 8) galvanized poles.
- g. Install bottom grill channel with foam strip on bottom of grill.
- h. Install eight 2 x 6 x 51" boards in bottom portion of door. Attach with teks screws.  
**NOTE:** First 2 x 6 must be pushed up firmly against bottom of galvanized poles.
- i. Measure gap between bottom board and end of side channels. Rip remaining 2 x 6 to fit and install with teks screws.
- j. Install 2 x 4 x 6" wood block to serve as latch side jamb & doorstop. Position this flush with door opening.
- k. Install sliding track (Item 1) as follows:
  - \* Measure up from floor to located top edge of track.
  - \* Attach track with end 2" from the 2 x 4 side jamb / doorstop.
- l. Raise completed door panel and insert trolleys in track.
- m. Install stay roller brackets (Item 10) with roller mounting surface 1/2" minimum below the door panel and flush with door opening.
- n. Install door latch (Item 3) approximately in the center of door panel next to the side jamb side.
  - \* Mark screw locations for latch bolt and strike with door closed
  - \* Drill pilot holes for screws and install

## INSTALLATION OF 4' STALL GRILL

- a. Install (Item 9) foam strip into (Items 15/16) 4' grill channels. Align Holes.
- b. Insert (Item 8) stall poles into channel holes.
- c. Set grill assembly in place on top board of lower stall wall.
- d. Set top board of grill opening into top grill channel.
- e. Attach grill channels to boards.  
**NOTE:** 2 x 6 must be pushed tight onto ends of grill poles

## INSTALLATION OF 4' GRILL WITH OPENING

- a. Assemble 2 short poles (item 18) to cross members (item 20) using 1/4 x 2 1/2 inch all thread bolts.
- b. Assemble 2 long poles with drilled holes (item 19) to cross member (item 20) using 1/4 x 2 1/2 inch hex bolt.
- c. Push poles into grill channels and assemble into stall opening as in grill instructions before.



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