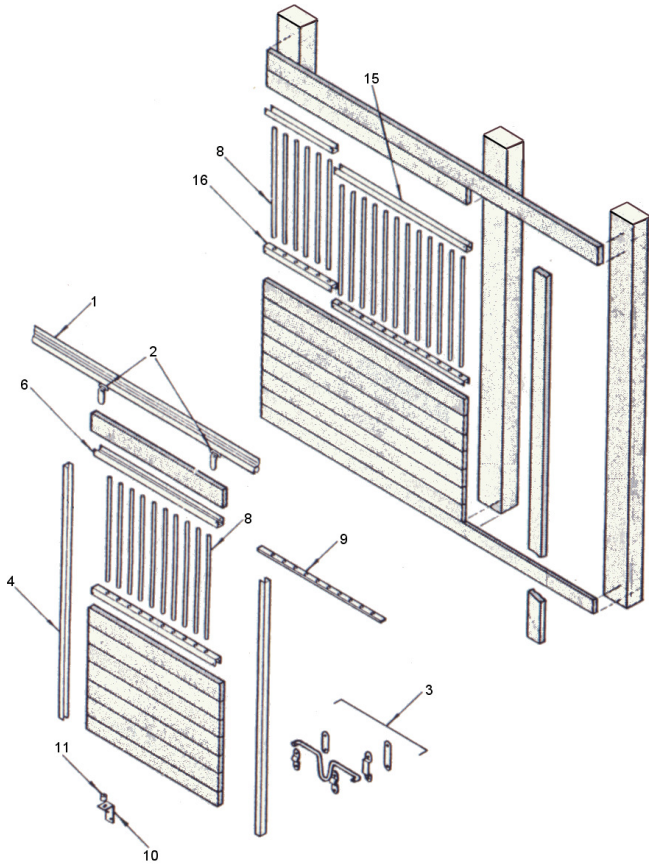


GALVANIZED STALL ASSEMBLY INSTRUCTIONS



NOTE: Small bag of teks screws enclosed to secure boards to the front face of steel channels on each door side.

INSTALLATION OF 4' STALL GRILL

- Install (Item 9) foam strip into (Items 15/16) 4' grill channels. Align Holes.
- Insert (Item 8) stall poles into channel holes.
- Set grill assembly in place on top board of lower stall wall.
- Set top board of grill opening into top grill channel.
- Attach grill channels to boards.

NOTE: 2 x 6 must be pushed tight onto ends of grill poles



Country Manufacturing, Inc.

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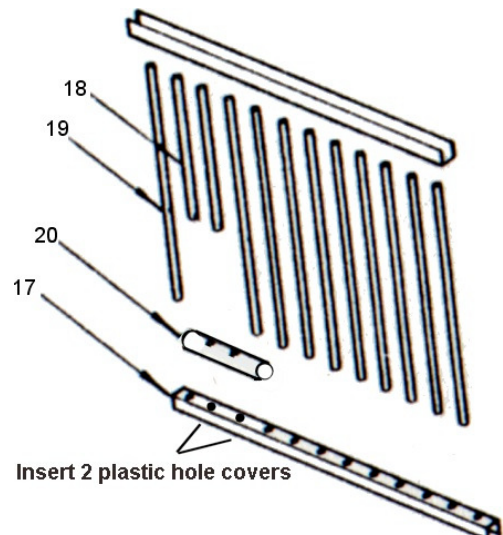
FAX: 740-694-5088

INSTALLATION OF STALL DOOR

- Lay door side rails (Item 4) on flat surface.
- Cut ten 2 x 6 x 51" Long Boards
- Mount one 2 x 6 at top of door (hanger board) between side channels using teks screws.
- Install (Item 6) foam strip into (Item 6) grill channels. Align holes.
- Attach one grill channel to bottom edge of hanger board using teks screws.
- Insert twelve (Item 8) galvanized poles.
- Install bottom grill channel with foam strip on bottom of grill.
- Install eight 2 x 6 x 51" boards in bottom portion of door. Attach with teks screws.
NOTE: First 2 x 6 must be pushed up firmly against bottom of galvanized poles.
- Measure gap between bottom board and end of side channels. Rip remaining 2 x 6 to fit and install with teks screws.
- Install 2 x 4 x 6" wood block to serve as latch side jamb & doorstop. Position this flush with door opening.
- Install sliding track (Item 1) as follows:
 - * Measure up from floor to located top edge of track.
 - * Attach track with end 2" from the 2 x 4 side jamb / doorstop.
- Raise completed door panel and insert trolleys in track.
- Install stay roller brackets (Item 10) with roller mounting surface 1/2" minimum below the door panel and flush with door opening.
- Install door latch (Item 3) approximately in the center of door panel next to the side jamb side.
 - * Mark screw locations for latch bolt and strike with door closed
 - * Drill pilot holes for screws and install

INSTALLATION OF 4' GRILL WITH OPENING

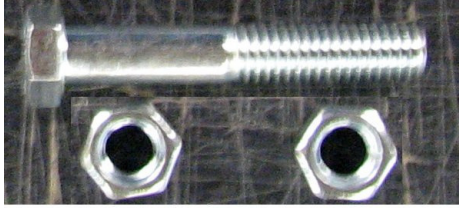
- Assemble 2 short poles (item 18) to cross members (item 20) using 1/4 x 2 1/2 inch all thread bolts.
- Assemble 2 long poles with drilled holes (item 19) to cross member (item 20) using 1/4 x 2 1/2 inch hex bolt.
- Push poles into grill channels and assemble into stall opening as in grill instructions before.



Hardware Nuts, Bolts and Screws Provided for Installation

Some hardware shown comes only with the sliding door hardware kit (noted with the hardware item).

This Hardware is INCLUDED with the SLIDING DOOR HARDWARE KIT



Bottom Stay Roller Bolts and Nuts
3/8" x 2 1/4" bolt and 2 each 3/8" nuts
One Bolt and 2 nuts included in hardware kit



Lag Bolt 1/4" x 3 1/2"
Five bolts included in each hardware kit



Lag Screw
5/16" x 1 1/4"
Six Screws included in each hardware kit



Upper Trolley Roller Bolt and Nuts Assembly
Two Bolt and Nut Sets included in each hardware kit



Wood Screw
1/4" x 1 1/2"
Six Screws included in each hardware kit

This hardware is included with Grilled Stall Divider Wall or Back Wall



Teks Screws
1 inch self-tapping
4 each per Grill Section
24 each per Stall Door

Note: Teks screws can be installed through either the face of the door channels (facing the aisleway) or through the side of the door channels. Placement of the Teks screws depend on the look you want for your stalls.